

Business case

Optimizing the Industrial and Logistics Footprint of a Medical Devices Manufacturer

PRACTICE

Operations

SECTOR

Health

DURATION OF THE MISSION

3 months

Our client, a medical devices manufacturer, wants to improve its EBITDA by closing a production and logistics site and transferring the activity to its main site.

KEPLER offers to implement a strategy based on the formalization of the target organizations and the review of total full costs related to logistics.

Context

- A complex industrial and logistical organization: two production sites and four storage sites
- Redundant logistics and industrial tasks
- Total full costs hard to measure
- Transfer impacts – EBITDA, cash flow – uncertain for the Codir

Objective(s)

Gaining in Sustainable Productivity

- Simplifying physical and information flows
- Assessing EBITDA gains including additional costs and CAPEX
- Analyzing the risks of an industrial transfer including regulatory impacts
- Building a transfer roadmap including the WCR impact, and resources

Our Approach

Health
Mission: 3 months

Methodology

1 **Review of the total full costs**
related to logistics

2 **Formalization of the target organization** (number of staff, m²)

3 **Costs analysis and cash impacts related to the transfer** (extension, stock increase...)

4 **Calculating cash impact and EBITDA** (Deviation from total full costs As Is)

5 **Identifying key steps for transfer** (social / regulatory / stock increase...)

6 **Initializing transfer** (PMO, target process workshop...)

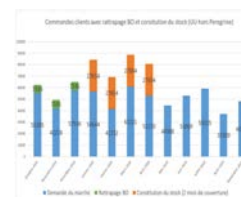
Levers and tools

- **Flow modeling**
- **PMO - Continuity plan**
- **AMDEC**

Investments list

Investment	Unit	Value
Investment 1	m ²	100
Investment 2	m ²	200
Investment 3	m ²	300
Investment 4	m ²	400
Investment 5	m ²	500
Investment 6	m ²	600
Investment 7	m ²	700
Investment 8	m ²	800
Investment 9	m ²	900
Investment 10	m ²	1000
Investment 11	m ²	1100
Investment 12	m ²	1200
Investment 13	m ²	1300
Investment 14	m ²	1400
Investment 15	m ²	1500
Investment 16	m ²	1600
Investment 17	m ²	1700
Investment 18	m ²	1800
Investment 19	m ²	1900
Investment 20	m ²	2000

Stock projection



EBITDA & Cash-flow

	2018	2019	2020	2021	2022	2023	2024
Cash out associé à l'extension	-758	-1 535	-947	-92	-88	-84	-61
Cash in associé à l'extension	490	135	-	-	-	-	-
Impact opérationnel	8	359	740	887	886	885	885
Cash flow total	-260	-1 058	193	795	798	801	844
Cash flow cumulé	-260	-1 318	-1 125	-330	409	1 270	2 114
Cash flow - actualisé	-260	-1 094	185	743	729	715	736
EBITDA	8	-511	289	887	886	885	885

Target capacity





Target organization:
process &
organizational
chart



Business plan
with EBITDA gains
impacts



Transfer plan
and initialization

The main challenge of such a mission is to produce a consistent roadmap, taking into account the construction of a site, business continuity, industrial transfer and regulatory changes. Within a maximum of two years.

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